

## Rheology and microstructure of mixed $\kappa$ -carrageenan – galactomannan gels

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### ABSTRACT

Mixed gels of the  $\kappa$ -carrageenan and locust bean gum were studied at a total concentration of 1%. The storage modulus,  $G'$ , showed a synergistic effect for gels formed in the presence of  $\leq 0.1$  M KCl. At higher KCl-concentrations addition of locust bean gum caused a decrease in  $G'$ .

### INTRODUCTION

$\kappa$ -carrageenan is a sulphated polysaccharide from red marine algae which forms a gel on cooling. Galactomannans, including locust bean gum, do not form gels on their own, but they enhance the gel strength when mixed with  $\kappa$ -carrageenan<sup>1-3</sup>. A mixture may even form a gel under conditions when pure  $\kappa$ -carrageenan does not gel<sup>1</sup>. Both polysaccharides are approved as food additives and form clear gels at low concentrations.

The gelation process of  $\kappa$ -carrageenan starts with a coil-helix transition followed by aggregation and network formation and depends on the counter-ion present<sup>4</sup>. Hermansson *et al.* have showed that the microstructure of the network changed very much with the potassium concentration. Around 0.2 M KCl the network consisted of a mixture of coarse, rigid superstrands and fine strands. The superstrands were at least formed by dimers of double helices and gave a brittle network of rigid rods. The fine strands supported the brittle superstrands resulting in a gel with high  $G'$  and low phase angle,  $\delta$ . At lower potassium concentration,  $\sim 0.1$  M KCl, there were almost no fine strands resulting in a brittle network with lower  $G'$ . At low potassium concentration,  $\leq 10$  mM KCl, there was no network of

superstrands but only a few of them dispersed in a network of fine strands.

Locust bean gum is extracted from the seeds of carob trees and consists of a mannose backbone with some substituted units at the 6 position of galactose. The mannose to galactose ratio, M/G, ranges from 3-5 for locust bean gum. A high M/G ratio gives stronger mixed gels with higher  $G'$ <sup>3</sup>.

Several models have been proposed to explain the synergistic effect between  $\kappa$ -carrageenan and locust bean gum, e.g. that the network consists of a coupled network with specific junction zones<sup>2,5-6</sup>. Another model has proposed a continuous  $\kappa$ -carrageenan network containing a galactomannan solution<sup>7</sup>.

This paper will present the rheological behaviour of mixed gels formed at potassium concentrations from 8–0.2 M KCl. Only the pure potassium form of  $\kappa$ -carrageenan is used and the synergistic effect will be discussed in terms of the gel structure. A more detailed description of the mixed gels is given in reference 8 where also other ionic forms are studied. The microstructure of the mixed gels has been studied by electron microscopy and the results will be published separately<sup>9</sup>.

### MATERIAL AND METHODS

#### Materials

$\kappa$ -carrageenan and locust bean gum were purchased from Sigma Chemicals (St Louis, MO, USA).

The pure potassium form was prepared by ion exchange of a hot 1% carrageenan solution in a column at 85°C with a commercial ion exchange resin (AG 50W-X8,

BioRad) and freeze-dried.

The locust bean gum was prepared by first dissolving the powder in distilled water at 20°C. The dispersion was then centrifuged to remove unsolved powder. The locust bean gum in the supernatant was precipitated by addition of ethanol and the precipitate was freeze-dried. The ratio of mannose to galactose (M/G) was estimated by gas chromatography to be 3.

#### Preparation of mixed samples

The two polysaccharides were mixed separately, stirred, heated 1h at 90°C and mixed hot to give a total concentration of 1% w/w. The composition of the samples will here be denoted  $\kappa$ -carrageenan/locust bean gum. The mixed solutions were stirred for another 10 minutes and then transferred to the preheated cup of the Rheometer.

#### Dynamic viscoelastic measurements

A Bohlin VOR Rheometer was used (Bohlin Rheology, Lund, Sweden) and the measuring geometry was a serrated, couette type cup and bob measuring system (DIN 53 019). A thin layer of paraffin oil was applied on the surface of the sample to avoid evaporation.

Since biopolymer gels are strain-sensitive during the gelation, the strain was kept low,  $4 \times 10^{-4}$ , so as not to disturb the gelation<sup>10</sup>. This was well within the linear region. The frequency was 1 Hz.

The temperature was decreased linearly from 90°C to 20°C at 1.5°C/min. The sample was then kept at 20°C for 1 h. The presented values of  $G'$  and  $\delta$  are the ones recorded after 1 h at 20°C.

## RESULTS AND DISCUSSION

Strong synergistic effects occurred at KCl-concentrations up to 100 mM as shown by  $G'$  in Fig. 1. At 8 mM KCl  $G'$  had a maximum for a composition of 80/20 and  $G'$  was fairly low. Synergy also occurred at higher KCl-concentrations. Figure 1 shows a

synergistic maximum for a composition of 50/50 in 50mM KCl and for 35/65 in 100mM KCl. At 200 mM KCl no synergy was found and  $G'$  decreased almost linearly when  $\kappa$ -carrageenan was replaced by locust bean gum.

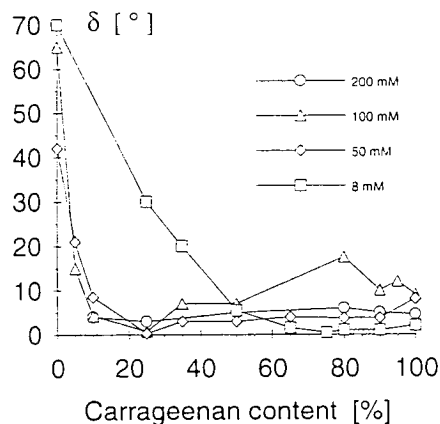


Figure 1. Storage modulus of the mixed gels as a function of composition. The legends show the KCl-concentration.

The phase angle changed with composition in 8mM KCl as shown in Fig. 2. When  $\kappa$ -carrageenan was replaced by locust bean gum in higher concentrations of KCl,  $\delta$  did not change in either 50, 100 or 200 mM KCl but remained the same as for pure  $\kappa$ -carrageenan, down to as low a  $\kappa$ -carrageenan content as 5/95.

Fig. 3 shows how the gelation temperature  $T_g$  depends on composition.  $T_g$  was defined as the temperature at the cross-over of  $G'$  and  $G''$ , i.e. when  $\delta=45^\circ$ . At low KCl-concentration  $T_g$  increased with increasing  $\kappa$ -carrageenan content. At higher KCl-concentrations, 50-200 mM KCl,  $\delta$  was independent of composition and remained essentially the same as for pure  $\kappa$ -carrageenan down to a very low  $\kappa$ -carrageenan content.

The dependence of the composition of the storage modulus, the phase angle and the

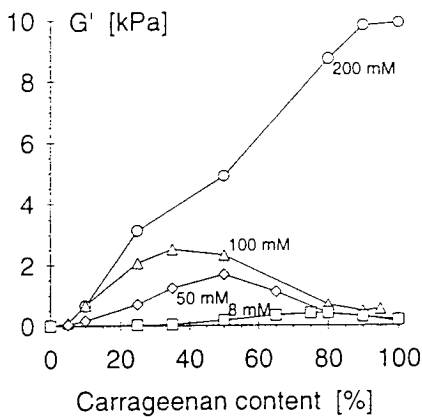


Figure 2. Phase angle of the mixed gels as a function of composition. The legends show the KCl-concentration.

gelation temperature together show that  $\kappa$ -carrageenan was the dominant network component in medium and high KCl-concentrations, 50-200 mM KCl. Both  $T_g$  and  $\delta$  were almost independent of composition and had the same value as for pure  $\kappa$ -carrageenan gels. If the structure had been a coupled network with molecular interactions between the two components,  $T_g$  would have changed with composition.

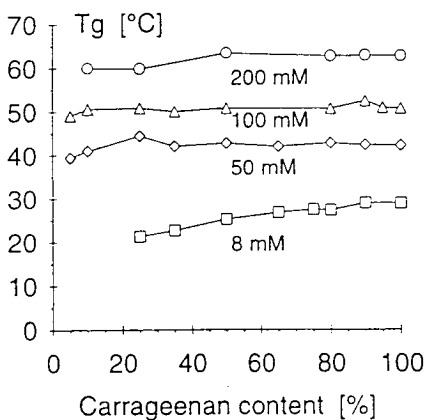


Figure 3. Gelation temperature of the mixed gels as a function of composition. The legends show the KCl-concentration.

The pure  $\kappa$ -carrageenan gels in 100 mM KCl were fragile due to the network of rigid superstrands. When locust bean gum was added, it probably stabilised the  $\kappa$ -carrageenan network, which can explain the synergistic effect at 100 mM KCl.

At low KCl-concentrations, 8 mM KCl, the  $\kappa$ -carrageenan was not at all so dominant as at medium and high KCl-concentrations, and locust bean gum contributed more to the structure. This is shown by the gelation temperature,  $T_g$ , and the phase angle,  $\delta$ , which both varied with composition.

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